



Received:05/04/2018	Completed:05/09/2018	Letter: P4	RV	P.O.#:	Test Report #:	3-25917-4-
Client's Identification	Style: Tonal. Content: 99% Post-Consumer Recycled Polyester, 1% Polyester. Finish: None. Weight: 318 g/lm. Color #: 60122. End Use: Upholstery. [Color as described by SGS Govmark: Light Grey]					
Tested For: Bente Ellingsoe, Quality Department	Key Test: ASTM D 4034/ACT				150	
Gabriel A/S Hjulmagervej 55 DK-9000 Aalborg, Denmark	Tel: 011-45-9630-3100		Ext:		Fax: 011-45-9811-6125	

Test Category: Seam Slippage      Specifier: ACT      LE 2015; V 08/15      PC: 8H      d1/SM  
 NTR 6/16

TEST PERFORMED: ASTM D 4034 - Standard Test Method for Resistance to Yarn Slippage at the Sewn Seam in Woven Upholstery Fabrics - Plain, Tufted, or Flocked --

As cited by the ACT Voluntary Performance Guidelines (January 2015)

PRODUCT CATEGORY: Upholstery

ACCEPTANCE CRITERIA: 25 lbf minimum average for warp and weft

SEAM CONSTRUCTION:

Seam Allowance: 0.5"  
 Seam Type: 301 Lockstitch  
 Thread Type: 100% Nylon Bonded Monocord;  
                   Needle Thread size 8/Bobbin Thread Size 5  
 Needle: Size 22 Ball Point  
 Stitches/Inch: 7 ± 0.5

RESULTS: Specimen results reported to the nearest 0.5 lb force (lbf)  
 Average reported to the nearest 0.5 lb force (lbf)

	Specimen #	(lbf)
Warp Yarn Slippage: (seamed in warp direction)	1	104.0 SS
	2	86.5 SS
	3	93.5 SS
	4	85.5 SS
	5	96.0 SS
	Avg:	93.0
Weft Yarn Slippage: (seamed in weft direction)	6	94.0 SB
	7	104.0 SB
	8	96.5 SB
	9	98.5 SB
	10	99.0 SB
	Avg:	98.0

ABBREVIATIONS WHICH MAY BE USED:

SS = Seam Slippage  
 SB = Seam break before 1/4" slippage  
 FB = Fabric break before 1/4" slippage  
 FBS = Fabric break at Seam before 1/4" slippage

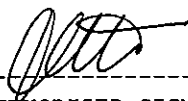
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REMARKS: None.

CONCLUSION: Based on the above Results and Acceptance Criteria, the item tested:

Complies;  Does not comply

CERTIFICATION: I certify that the above results were obtained after testing specimens in accordance with the procedures and equipment specified above.



Phyllis Pettit

MAY 2 2 2018

AUTHORIZED SIGNATURE  
 SGS GOVMARK  
 /mg /m

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