



<b>Received:</b> 06/12/2018	<b>Completed:</b> 06/14/2018	<b>Letter:</b> O2	<b>RV</b>	<b>P.O.#:</b>	<b>Test Report #:</b> 3-26673-2-
<b>Client's Identification</b>	Style: Mica 2496 Content: 97% Post-Consumer Recycled Polyester, 3% Polyester. Finish: None. Weight: 305 g/lm. Color # 60004 Light/Light Grey. End Use: Upholstery.				
<b>Tested For:</b> Bente Ellingsoe, Quality Department				<b>Key Test:</b> ASTM D 4034/ACT	150
Gabriel A/S Hjulmagervej 55 DK-9000 Aalborg, Denmark				<b>Tel:</b> 011-45-9630-3100 <b>Fax:</b> 011-45-9811-6125	<b>Ext:</b>

Test Category: Seam Slippage      Specifier: ACT      LE 2015; V 08/15      PC: 8H      dl/SM  
 NTR 6/16

TEST PERFORMED: ASTM D 4034 - Standard Test Method for Resistance to Yarn Slippage at the Sewn Seam in Woven Upholstery Fabrics - Plain, Tufted, or Flocked --

As cited by the ACT Voluntary Performance Guidelines (January 2015)

PRODUCT CATEGORY: Upholstery

ACCEPTANCE CRITERIA: 25 lbf minimum average for warp and weft

SEAM CONSTRUCTION:

Seam Allowance: 0.5"  
 Seam Type: 301 Lockstitch  
 Thread Type: 100% Nylon Bonded Monocord;  
                   Needle Thread size 8/Bobbin Thread Size 5  
 Needle: Size 22 Ball Point  
 Stitches/Inch: 7 ± 0.5

RESULTS: Specimen results reported to the nearest 0.5 lb force (lbf)  
 Average reported to the nearest 0.5 lb force (lbf)

	Specimen #	(lbf)
Warp Yarn Slippage:	1	95.5 SB
(seamed in warp direction)	2	115.0 SB
	3	111.5 SB
	4	91.0 SB
	5	96.0 SB
	Avg:	102.0
Weft Yarn Slippage:	6	98.5 SB
(seamed in weft direction)	7	94.0 SB
	8	94.5 SB
	9	96.0 SB
	10	101.5 SB
	Avg:	97.0

ABBREVIATIONS WHICH MAY BE USED:

SS = Seam Slippage  
 SB = Seam break before 1/4" slippage  
 FB = Fabric break before 1/4" slippage  
 FBS = Fabric break at Seam before 1/4" slippage



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REMARKS: None.

CONCLUSION: Based on the above Results and Acceptance Criteria, the item tested:

Complies;  Does not comply

CERTIFICATION: I certify that the above results were obtained after testing specimens in accordance with the procedures and equipment specified above.

Phyllis Pettit

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 AUTHORIZED SIGNATURE  
 SGS GOVMARK  
 /jbb /pm

JUN 28 2018