

ENVIRONMENTAL REPORT 2003/04



Gabriel[®]
– an easy choice

SOUND GREEN ARGUMENTS

SOUND GREEN ARGUMENTS FOR USING QUALITY FURNITURE FABRICS FROM GABRIEL

Gabriel is Europe's biggest manufacturer of quality woollen furniture fabrics.

Gabriel does its own processing, starting with wool from New Zealand and ending with the finished fabric ready for use in upholstery.

The purpose of this environmental report is to provide information to our customers, employees, the authorities, shareholders, the local community and others interested in environmental conditions at Gabriel.

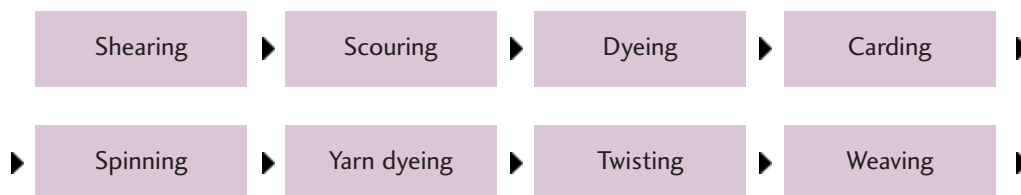
The report covers Gabriel's factory in Aalborg.

This environmental report was prepared in compliance with the requirements of the EMAS regulation on industrial companies' voluntary participation in a common scheme of environmental management and auditing, and with the provisions of Section 35a of the Danish Environmental Protection Act on green accounts with associated regulations.

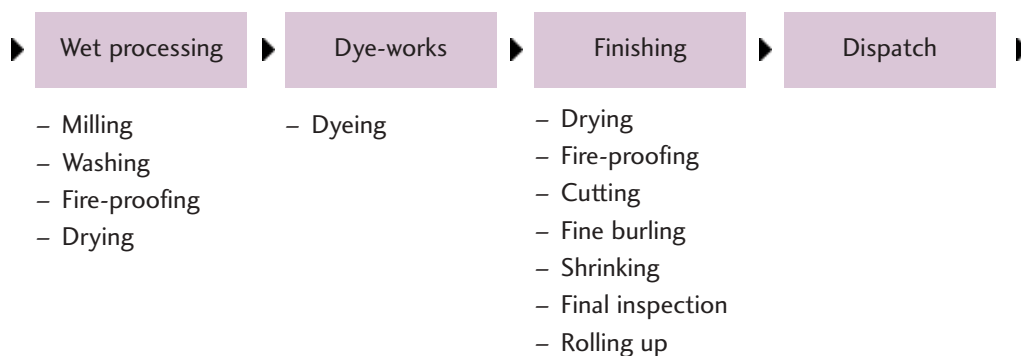
Gabriel's environmental management is certified under DS/EN ISO 14001: 1996.

Gabriel's quality assurance is certified under DS/EN ISO 9001: 2000, the international standard for quality assurance.

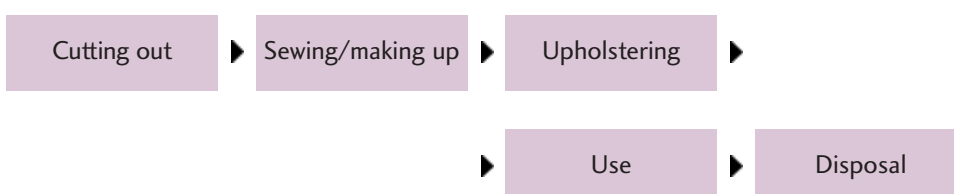
ACTIVITIES BEFORE GABRIEL'S AALBORG FACTORY



ACTIVITIES AT GABRIEL'S AALBORG FACTORY



ACTIVITIES AFTER GABRIEL'S AALBORG FACTORY



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COMPANY INFORMATION

The company:

Gabriel A/S
Hjulmagervej 55
9000 Aalborg
Denmark
Reg. no. 176574
Danish VAT no. 12 72 13 07
Telephone: +45 96 30 31 00
Fax.: +45 98 13 25 44
www.gabriel.dk
E-mail: mail@gabriel.dk

Group relationships:

Gabriel A/S is a wholly owned subsidiary of the publicly listed company Gabriel Holding A/S

Sector:

Textile industry

Principal activities:

Production of furniture fabrics including dyeing and finishing treatment.

Listing:

Gabriel's dye-works in Aalborg is a listed company under Chapter 5 of the Danish Environmental Protection Act, point E6 'Textile bleaching and dye-works'.

Supervisory authority:

City of Aalborg

Financial year:

01.10.03 – 30.09.04

Number of employees:

95

External auditor and accredited environmental verification:

Danish Standards Association
Certification

NACE code:

17.4 Manufacture of made-up textile articles, except apparel



PROFILE OF GABRIEL

PHILOSOPHY

Innovation and value-creating partnerships are keywords in Gabriel's philosophy.

Gabriel is a niche company which develops, manufactures and sells furniture fabrics and related textile products for areas of use in which there are mandatory requirements concerning special product properties, design, logistics, and documented quality assurance and environmental management.

VISION

With furniture fabrics as its area of expertise, Gabriel aims to be the preferred partner of and supplier to global and international market-leading manufacturers of furniture, seats and upholstered surfaces.

FINANCIAL GOALS

Gabriel will continually generate growth and profitability at a level which is attractive to the company's shareholders. Gabriel's general financial goal is to achieve a return on invested capital (ROIC) which exceeds capital costs. Under the current capital structure, capital costs are fixed at 15% before tax.

Assuming stable market conditions, the group attempts to achieve

- an average annual growth in turnover of 15%
- an average annual growth in profit of 10%

STRATEGY – GABRIEL IS GROWING WITH THE BIGGEST

Gabriel's target group is leading manufacturers of furniture, seats and upholstered surfaces.

Gabriel seeks to fulfil its vision and objectives via the group's strategy, which is implemented with focus on four core processes:

1. Global Key account sales activities.
2. Development of product and range.
3. Logistics.
4. Competitiveness in terms of price.

Possible acquisitions and alliances are under constant evaluation with a view to improving the group's competitiveness and value-creating activities.

Gabriel uses the Balanced Score Card Model to ensure implementation of its strategy.

MARKET SEGMENTS

Gabriel's market segments consist of the following:

- Contract (office, conference, hospital and care, hotel, restaurant, theatre and concert, cinema, education, airports etc.)
- Home (upholstered furniture, chairs)
- Transport (train, plane, bus, car, ship).

INNOVATION

Close collaboration within Gabriel's network of customers, users, suppliers, consultants and competent employees ensures optimal evaluation of new ideas and possibilities.

New products and concepts must represent innovations which offer added value to customers and users.

Gabriel attempts to ensure that at least 25% of its turnover derives from products launched less than five years ago. It is intended that this objective will be met by the end of the 2004/2005 financial year.

RAW MATERIALS

Wool is Gabriel's most used raw material. The properties of the wool fibre are unique and, for use in furniture fabrics, unmatched by any other natural or synthetic fibre.

Gabriel possesses or has access to the professional competence and the special manufacturing plant required for leadership in this niche area.

EMPLOYEES

All employees at Gabriel know and work to achieve our common goal.

Gabriel wants to attract and retain ambitious, qualified employees who seek and accept challenges. The daily dialogue and delegation of responsibilities creates dynamism and efficiency. Constant changes, demands for fast handling and adaptation require intellectual and professional flexibility in all staff.

The individual employee's qualifications and professional competence are kept up-to-date via job development and relevant training.

Gabriel has a good and informal work climate based on trust, reliability, mutual respect and an awareness of shared responsibility.

SOCIETY

Gabriel wishes to make a positive contribution to society both locally and globally. This means that we feel a responsibility for the environment and show a social responsibility towards the weaker groups in society.



QUALITY AND ENVIRONMENT

Gabriel's position as a quality and environmentally conscious company is evidenced by its certification under DS/EN ISO 9001: 2000 and DS/EN ISO 14001: 1996 and the EMAS system.

Gabriel is licensed to use the EU flower eco-label, which guarantees the safety of employees during the production process, users of the fabrics, and the environment.

Gabriel's quality and environmental objectives are as follows:

Services provided by Gabriel must correspond accurately to customer needs and expectations. The company's production and distribution must proceed with due respect for the need to ensure a continuing reduction in resource consumption and emissions which might impact upon the environment.

Do things right the first time – is the standing motto for the planning and implementation of the company's activities.

GABRIEL'S ENVIRONMENTAL POLICY

The environmental management system covers all functions at Gabriel, including the production processes: piece-dyeing and finishing. The system covers Gabriel's Aalborg factory.

Energy consumption has an important impact on the environment, and energy management is an integral part of Gabriel's environmental management.

Energy management covers production processes and supply systems with a significant energy consumption. Environmental goals and the environmental action programme must include energy considerations and ensure ongoing improvements in energy consumption.

The company's general objectives are documented in a business plan prepared once a year for the period 1/10 to 30/9.

Measurable environmental goals are set for all activities. These goals, together with responsibility and competence, must be known by all employees.

Cleaner technology and environmental improvements are introduced on an ongoing basis with due consideration of their technical and economic consequences and the prevention of pollution.

Gabriel conducts an open and close dialogue on environmental requirements with the authorities. The company is pledged to respect relevant legislation and relevant statutory requirements in the area of the environment as well as other provisions to which the company has committed itself.

Gabriel prepares an environmental report in connection with the end of the financial year. The report includes information on significant environmental impacts and objectives. The environmental report is available to the public and is reviewed with all employees at departmental meetings.

Those of the company's employees in contact with customers are able to provide correct information on Gabriel's environmental objectives and policies. Guidance must be provided to customers on significant environmental aspects of the use and ultimate disposal of the company's products.

The company's subcontractors must be selected on their ability to comply with environmental requirements and their willingness to enter into an open and close collaboration to achieve optimal solutions.

Contractors working in Gabriel's Aalborg factory must comply with the same environmental requirements applying to Gabriel.

THE ENVIRONMENTAL MANAGEMENT SYSTEM

The environmental management system is an integral part of Gabriel's total management system, which covers the company's management, core and support processes.

The relationships between the individual processes are specified. This applies to responsibility, input and output, and the performance of the various activities.

Gabriel's management system is audited by Gabriel and Dansk Standard. The assessments include an evaluation of whether the system is functioning in practice and complying with the requirements specified for it.

ENVIRONMENTAL REPORT OF MANAGEMENT

The implementation of the environmental action programme for 2003/2004 and the company's environmental impacts during the year were satisfactory as a whole.

AN INVESTIGATION OF OPTIONS FOR THE REDUCTION OF ENVIRONMENTAL IMPACTS UNDER NEW CHANGED SALES CONDITIONS

The change in sales conditions has required production in smaller series, and thus less filling of machinery. Chemicals are added in proportion to the quantity of water rather than the quantity of materials; a lower level of filling thus has a negative effect on relative consumption of chemicals.

The trend towards smaller series continued through 2003/04.

It was, however, possible to counter a negative development in the environmental impacts by increased utilisation of the capacity of the smallest and newest dyeing machines. Quality was also optimised at the same time, so that the number of re-dyeings was further reduced. Trials were also commenced using less water in the biggest dyeing machines, and a new rinsing procedure was also introduced with lower water consumption.

The washing department also invested in newer machines which are more flexible, and whose capacities are better adapted to smaller series sizes.

NEW WASTE WATER PERMIT

A new waste water permit was prepared in cooperation with the City of Aalborg on the basis of a changed waste water connection. The permit, which will permit the continued expansion of production in Aalborg, is in the process of approval by the City of Aalborg and is expected to be finalised in 2004.

AN INVESTIGATION OF OPTIONS FOR THE RECYCLING OF RINSING WATER AS PROCESSING WATER IN DYEING PROCESSES

Rinsing water was found to be suitable for reuse as processing water for black or very dark colours. A new rinsing water connection has ensured that the accumulation tank which was previously used for waste water can be used to store the rinsing water.

The full economics involved in implementation of the project will be calculated in more detail before a final decision is made to implement the project.

HIGHLIGHTING OF THE DETAILS AND QUANTITIES OF CHEMICALS USED, AND DESCRIPTIONS OF THE INDIVIDUAL SUBSTANCES' PROPERTIES WITH RESPECT TO QUALITY AND THE ENVIRONMENT

This programme was implemented and the results are given under the point: Assessment of environmental impacts in the factory area.

REDUCTION IN CONSUMPTION OF CHEMICALS VIA PROCESS OPTIMISATION

The doses of chemicals were optimised in the dyeing and washing processes this year with a positive result. The dose tolerances were minimised, and the doses were reduced on the basis of a large number of trial runs.

PARTICIPATION IN THE CAMPAIGN FOR THE EU ECO-LABEL FLOWER

Gabriel has been an active participant in the EU campaign for dissemination of knowledge of the EU eco-label. Among other activities, management has participated in public panel discussions on the significance of the eco-label.

Gabriel's product range with the Flower is described in information material issued by the Eco-labelling board to public and private buyers.

Gabriel's products are sold because they are competitive and they create value for customers and users. This is supported by Gabriel's environmental certification and eco-labelling, and it is also easy for customers and users to choose environmentally correct fabrics.

NEW EMERGENCY PLANS

New emergency plans have been prepared in cooperation with the insurance company TopDanmark and the consultancy BST. The plan reduces the risk of an environmental accident and increases safety for all employees.

A large number of employees from all departments have participated in first aid courses and emergency exercises in fire extinguishing.

An active smoking policy was pursued throughout the year, and the number of employees who smoke at work has fallen from 49% to 35% within the last two years. The result is increased health and reduced risk of fire because of smoking.



CRITERIA FOR DETERMINATION OF SIGNIFICANT ENVIRONMENTAL IMPACTS

Environmental conditions and their impacts have been mapped at the Aalborg site. Following Gabriel's environmental policy, significant environmental impacts are determined on the basis of the following criteria:

- Energy consumption
- Waste water
- Chemicals and dyes. The effect of substances on the aquatic environment is assessed on the basis of a score system prepared by Ringkjøbing County
- The total quantity of waste, which leads to unnecessary resource consumption
- Information in safety data sheets
- Statutory limit values
- Requirements under the EU eco-label Flower
- New information from institutes, authorities and others with extensive expertise in the area of the environment.

The importance of environmental impacts is expressed by setting up key figures which show the impact relative to production. The goal is to minimise the relative environmental impact.

ASSESSMENT OF ENVIRONMENTAL IMPACTS IN THE FACTORY AREA

Total relative energy consumption was 3% less than last year. The target reduction of 8% was only partly realised because of the increasing trend towards production in smaller series.

The relative quantity of waste water was 2% less than last year. The goal for reduction in water consumption was thus realised.

The relative quantity of industrial waste fell by 26% relative to last year because of reduced discarding and waste in production and improved sorting at source. The waste consists principally of textile remnants and packaging which are unsuitable for recycling and are therefore sent for incineration.

Limits on noise and emissions to the atmosphere specified in the City of Aalborg's environmental approval under Chapter 5 of the Danish Environmental Protection Act were observed. The terms are given in notes on page 18-19.

A fluctuation in pH beyond the 6.0-9.5 limits was observed after the new waste water connection was established. This occurred because of a lesser mixing of the waste water before emission than previously, and a solution in the form of increased mixing and pH adjustment is in the process of implementation.

Consumption of raw materials is primarily wool from New Zealand and sodium sulphate, which is used in dyeing processes, and sodium chloride, used to soften river water for washing, dyeing and production of steam.

Reticulated water accounts for only a minor part of water consumption as processing is based on river water.

Consumption of dyes depends primarily on the sales mix. Dark colours require greater quantities of dyes.

Ninety-five percent of the total consumption of chemicals complies with the requirements for the EU eco-label Flower. This ensures that the chemicals have the smallest possible impact on the environment.

The consumption of chemicals can be divided into the following groups:

- 32% of the consumption is the flame retardant Flovan. The substance consists of phosphorus salts and nitrogen compounds which are pressed into the goods during production. The substance has no impact on users or the environment, and it has especially good fire retarding properties.
- 21% of the consumption is acids, which have no significant environmental impact when they are properly neutralised before the waste water is emitted to the environment after cleaning. The acids are used to regulate the acidity, which must be low in dyeing and permanent flame retardant impregnation processes.
- 4% of the consumption is softeners, which are used in connection with flame retardant impregnation and to prevent the impregnation's hardening the materials. The softener consists of fatty acids which are fully biodegradable.
- 4% of the chemicals are permanent flame retardants (Zirpro treatment). These substances would have a significant environmental impact in concentrated form and they therefore require special storage and handling in connection with production. The substance penetrates into the material during the process, and the goods are thoroughly rinsed so that the user is not exposed to any health risk. The method of impregnation is used primarily for areas of use where there are stringent requirements regarding fire, e.g. in planes and trains. The products do not contain bromine, which is often used as a permanent flame retardant.
- 39% of the chemicals are detergents and auxiliary substances for dyeing processes. These substances ensure clean goods and a uniform high colour quality. The substances are biodegradable.

The environmental data are given in the table on page 16.



ASSESSMENT OF INDIRECT ENVIRONMENTAL IMPACTS

Indirect environmental impacts at suppliers' premises are determined on the basis of the same criteria of significance used in the assessment of Gabriel's activities in Aalborg.

Environmental matters are evaluated in visits to suppliers, and Gabriel requires its suppliers to comply with all local statutory requirements. Suppliers are also evaluated in relation to Gabriel's environmental requirements, and action plans are reviewed with suppliers to ensure that their environmental standard is constantly under development.

The environmental audits made at selected subcontractor's premises include charting of environmental considerations and environmental management, and assessment of compliance with ISO 14001 requirements. The criteria for labelling with the EU Flower are also used.

Environmental impacts are also evaluated by carrying out life cycle analyses as described in the following reports published by the Danish Environmental Protection Agency.

- Life cycle analysis (LCA) of textiles from Gabriel, documentation report under ISO 14040, May 2000.
- Life cycle analysis and product-oriented environmental management at Gabriel, May 2000.

Significant indirect environmental impacts at subcontractors' premises include:

- Energy consumption and waste water in the scouring of raw wool
- Consumption of chemicals
- Energy consumption and carding waste in the spinning of yarn
- Energy consumption and waste water in the dyeing of yarn
- Transport of raw materials
- Transport of finished goods.

The environmental qualities of Gabriel's products ensure that there is no impact on the environment from either processing or many years of use by the consumer. The products can be handled after their useful lives as ordinary non-hazardous waste or recycled, as they contain no hazardous substances such as heavy metals.



THE WORKING ENVIRONMENT

Gabriel ranks employee safety, health and well-being highly.

In cooperation with the consultancy BST, employees have received instruction in correct work positions and the carrying out of work routines. Recommendations were prepared concerning aids and preventive exercises.

Employees with special needs are offered flexijobs or reduced hours of work in order to preserve their position in the labour market.

An arrangement was also established under which employees with physical problems are treated at work by a physiotherapist.

The number of smokers was reduced via an active smoking policy, and no employees are exposed to annoying smoke in the workplace.

A varied range of healthy food and fruit is offered in the canteen.

In cooperation with the City of Aalborg, immigrants and others requiring a permanent place in the labour market are being integrated.

EMPLOYEE PARTICIPATION

Delegation of responsibility and a process-oriented work procedure ensure the individual employee an influence on his or her own work situation at Gabriel.

Employees are involved in environmental management under Gabriel's environmental management system. Environmental matters are considered at departmental meetings and areas requiring attention are determined.

ENVIRONMENTAL APPROVALS

Gabriel has environmental approval under Chapter 5 of the Danish Environmental Protection Act and has a permit for the discharge of waste water to public drains and a permit to take river water for processing purposes.

ENVIRONMENTAL ACTION PROGRAMME 2004/2005

The environmental action programme includes the following components:

- Investigation and possible establishment of a new cold water line for more effective cooling of dyeing processes
- Investigation and possible establishment of a new water supply from heat exchangers to the washing section
- Assessment of the economics of recycling rinsing water from the dye works
- Process optimisation of new equipment in the washing section
- Investment in new weighing systems for chemicals
- Training of all employees in new emergency action plans
- Reduction of water consumption in the biggest dyeing machine
- Increased reuse of returned packaging for chemicals
- Analysis of energy savings involved in insulation of older warehouse buildings

Responsibility for implementation of the various activities in the environmental action programme has been assigned. The activities will be implemented by 30.9.2005.

Management regularly follows up on implementation of the activities in the environmental action programme.

The deadline for the 2004/2005 environmental report is 31.01.06.

FURTHER INFORMATION

Please contact Gabriel if further details on the company's environmental issues are required.

Aalborg, 5 November 2004

Management



Jørgen Kjær Jacobsen
General manager



Rudi Bjørn
Sales manager

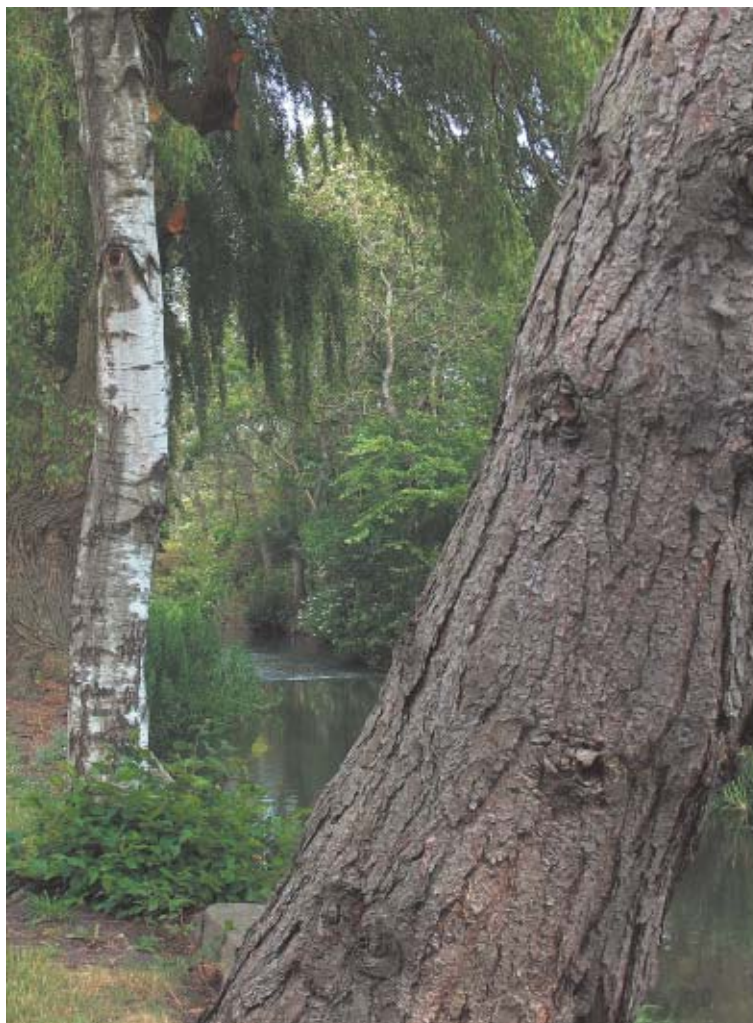
ACCOUNTING POLICIES

This environmental report was prepared in compliance with the requirements of the EMAS regulation, including verification. The report thus also complies with the requirements of Section 35a of the Danish Environmental Protection Act and associated regulation on green accounts.

The report covers the period 01.10.03 – 30.09.04 and summaries were made on the basis of the usual periodisations of the company's activities.

The environmental report includes both absolute quantities and key figures.

Information in the report is based on data from ongoing internal readings and reports under the environmental management system.



ENVIRONMENTAL AUDITOR'S CERTIFICATE

EMAS Validation of environmental statement

DS Certificate No. 324.1

This is to certify that an environmental statement of the company

GABRIEL A/S
Hjulmagervej 55
9100 Aalborg

has been prepared in conformity with the relevant requirements laid down in the Regulation (EC) No 761/2001 of the European Parliament and of the Council of 19 March 2001 allowing voluntary participation by organisations in a Community eco-management and audit scheme (EMAS).

Reference to the environmental statement:

**Environmental Statement 2003/2004, dated 5 November 2004,
written in Danish**

DANSK STANDARD has verified this statement written in Danish and does not vouch for translations of the environmental statement into other languages

Reference to the environmental management system:

**Environmental Management Manual of GABRIEL A/S,
edition dated 5 November 2004**

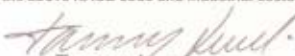
NACE code and industrial sector:

17.4 Manufacture of made-up textile articles except apparel

On the basis of an examination of the environmental statement and the environmental management system mentioned above, including the environmental policy, environmental programmes and audit procedures, the DANSK STANDARD hereby certifies that the environmental policy has been established so that it meets the requirements of Article 3 and relevant requirements in Annex I of the Regulation referred to; that an environmental programme and an environmental management system are in place and comply the relevant requirements in Annex I of the Regulation; that the environmental audit has been carried out in accordance with the relevant requirements in Annexes I and II of the Regulation; that data and information in the environmental statement are reliable and adequately cover all the significant environmental issues of relevance to the site, and that the industrial activities of the company correspond to the above NACE code and industrial sector.


Jørgen Larsen
Management representative

2004-11-17
Date of issue


Tommy Lund
Lead Auditor


DS
CERTIFICERING

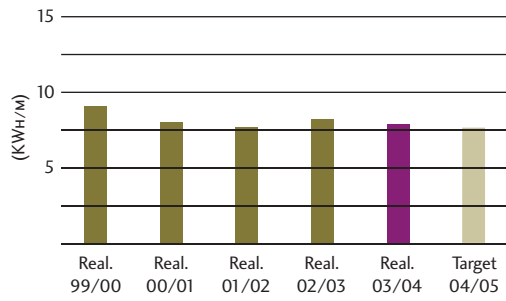

DANAK
Reg.nr. 8003

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Kollegievej 6, 2920 Charlottenlund

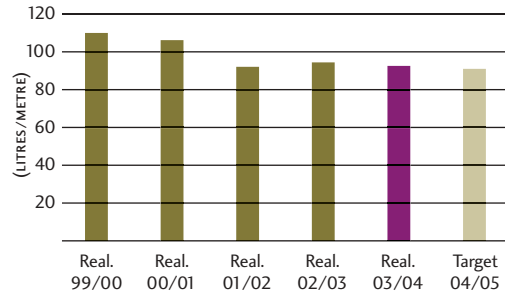
ENVIRONMENTAL DATA

	2004/05 Target	2003/04 Actual	2003/04 Target	2002/03 Actual	2001/02 Actual	2000/01 Actual	1999/00 Actual
Energy							
Natural gas (m ³)		484,205	–	515,869	549,760	741,809	761,985
(m ³ /m)		0.52	0.49	0.53	0.49	0.54	0.61
(KWh/m)		5.60	5.29	5.72	5.29	5.83	6.59
District heating (m³)							
(data maj)		24,267	–	27,516	29,589	34,684	43,345
(m ³ /m)		0.026	0.025	0.028	0.026	0.025	0.03
(KWh/m)		1.05	1.01	1.13	1.05	1.01	1.22
Electricity (KWh)		1,175,300	–	1,262,000	1,424,000	1,749,000	1,607,400
(KWh/m)		1.25	1.26	1.30	1.26	1.27	1.29
Total energy (KWh/m) <u>7.73</u>		7.90	7.56	8.15	7.60	8.11	9.10
Waste water							
Waste water (m ³)		87,162	–	92,090	105,062	155,840	142,652
(l/m) <u>91</u>		93	93	95	93	113	115
Waste							
Chemical waste (kg)		0	–	0	490	511	0
Industrial waste (kg)		25,730	–	36,860	47,720	65,190	85,091
(gram/m) 28		28	38	38	42	47	68
Cardboard for recycling (kg)		25,500	–	20,580	22,700	34,680	28,900
Plastic for recycling (kg)		4,600	–	2,760	3,640	2,780	810
Chemistry							
Chemicals (kg)		113,870	–	126,745	127,542	172,899	150,969
(gram/m) <u>122</u>		122	<u>120</u>	131	113	126	121
Farvestof (kg)		10,310	–	11,166	12,523	11,640	14,290
(gram/dyed kg)		23	–	22	25	25	24
Consumption of raw materials/reticulated water							
Yarn (kg):		618,293		648,449	710,042	1,186,557	996,849
Sodium sulphate (kg):		39,840		54,600	55,650	77,700	79,800
Sodium chloride (kg):		45,200		50,250	73,470	86,250	62,650
Reticulated water (m ³):		10,017		12,390	8,365	10,443	12,522

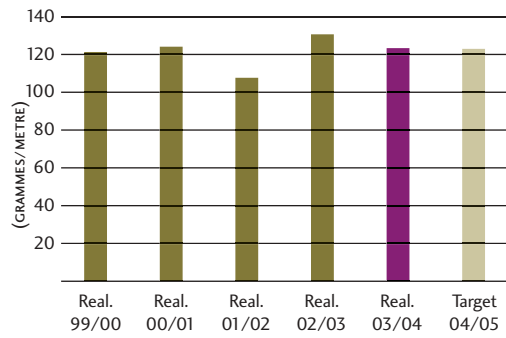
TOTAL ENERGY CONSUMPTION



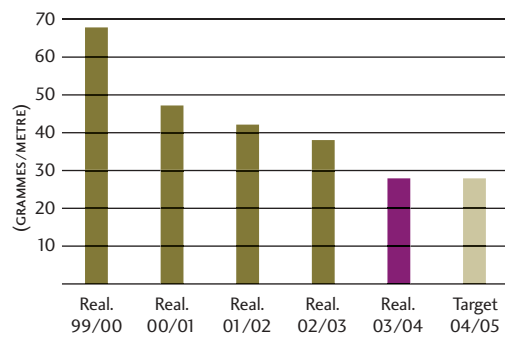
WASTE WATER PRODUCED



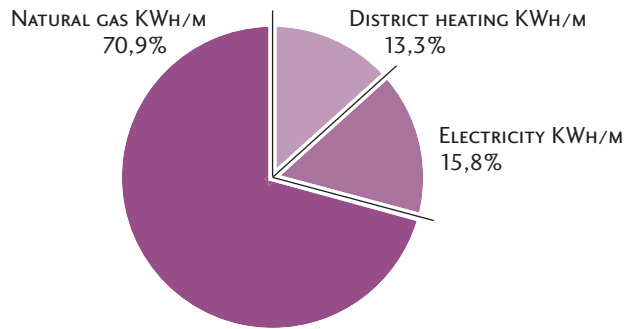
CONSUMPTION OF CHEMICALS



INDUSTRIAL WASTE PRODUCED



ENERGY SUPPLY



NOTES

TARGETS

Targets are given with underlining. Other goals are to be maintained.

ENERGY

The unit 'm' specifies metres of furniture fabric with width varying from 1.3 to 1.7 m.

1 m³ natural gas = 10.8 kWh (source: Dansk Naturgas A/S).

A cooling of 35 degrees C was used for conversion of m³ of district heating to kWh.

Total energy is the sum of energy consumption in kWh/m from natural gas, district heating and electricity.

WASTE

Waste recorded does not include construction and metallic waste from renovation of buildings and plant.

REQUIREMENTS CONCERNING EMISSIONS TO THE ATMOSPHERE

The following requirements are specified for emissions to the atmosphere in Gabriel's environmental approval under Chapter 5 of the Danish Environmental Protection Act:

- Natural gas firing with a nominal thermal output of between 120 kW and 50 MW must be able to maintain a concentration of 5 mg dust/Nm³ in the flue gas. The concentration of NO_x emitted to the environment by the company's natural gas firing may not exceed 0.125 mg/m³ of air. This value applies to the NO₂ fraction of the NO_x. In calculating the emission height, all NO_x must be converted to NO₂ if there is no information on the proportions of the components in the NO_x. However, at least half of the emitted NO_x must always be assumed to be NO₂.
- In the Industry Department's judgment, the company's operations may not cause significant problems of odour, vapours or noise in the surrounding area.
- The concentration of acetic acid emitted to the environment by the company may not exceed 0.1 mg/m³.
- The concentration of triethanolamine emitted to the environment by the company may not exceed 0.01 mg/m³.

REQUIREMENTS CONCERNING NOISE

The following requirements are specified for noise in Gabriel's environmental approval under Chapter 5 of the Danish Environmental Protection Act:

The noise generated by the company – measured outdoors – converted to the equivalent corrected noise level dB(A) may not at any time in the designated areas exceed the values specified below:

		H1 Kærby Light industri	H1 Kærby Residen- tial	Allot- ments K.P. till. 2.33	B1 Kærby	R1 Frydendal
Day:	Times:					
Monday-friday	06.00-18.00	60	55	50	45	50
Saturday	07.00-14.00	60	55	50	45	50
Saturday	14.00-18.00	60	45	45	40	45
Sunday and holidays	07.00-18.00	60	45	45	40	45
Evening:	Times:					
All days	18.00-22.00	60	45	45	40	45
Night:	Times:					
Monday-friday	22.00-06.00	60	40	40	35	45
Saturday, sunday and holidays	22.00-07.00	60	40	40	35	45
Max. noise level at night:		55	55	50	55	

The specified limit values for noise were determined on the assumption that they will be observed within the following times:

- For the day period 7.00-18.00 (6.00-18.00 Monday-Friday), the limit values must be observed within the noisiest eight-hour period.
- For the evening period 18.00-22.00, the limit values must be observed within the noisiest hour.
- For the night period 22.00-07.00 (22.00-06.00 Monday-Friday), the limit values must be observed within the noisiest half-hour.